LET	ALTERATION	DATE	BY
A	CHANGED LOCATION OF 28F7653, 28F7651, 28F7650 & CVAC-EXA-16 ADDED -7 TO FACE & DIM. REMOVED DIMS 4 13/32 & 1/2 & ADDED 3 5/8 DIM NEG. WT. CHG	[illegible]	

28B1200-49 (REF.)

28B1200-51 (REF.)

4 3/4

1 1/8

AN442D4 RIVETS (4)

28F7651 CHANNEL (2)

AN442D4 RIVETS (4)

AN4-DD36A BOLTS (2)
AC365D428 NUTS (2)

Ⓐ 3 5/8

AN442D4 RIVETS (2)

AN3-DD7A BOLTS (2)
AC365D1032 NUTS (2)

AN442D4 RIVETS (2)

28B1200-42 (REF.)

28B1432 (REF.)

28B1200-25 (REF.)

28B1200-29 (REF.)

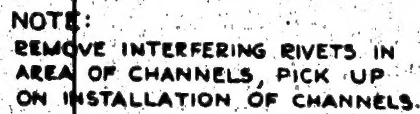
VIEW LOOKING FORWARD
BULKHEAD #2 - STARBOARD SIDE

28F7653 PLATE (1)

28F7652 STIFFENING BRACKET (1)

A A

NOTE:
REMOVE INTERFERING RIVETS IN AREA OF CHANNELS, PICK UP ON INSTALLATION OF CHANNELS.



CVAC-EXA-16 (2)

-⑦ FILLER 1/8 x 3/4 x 7/8 Ⓐ

28F7650 MOUNTING STRAP ASSEMBLY (1)

VIEW LOOKING INBOARD
BULKHEAD #2 - STARBOARD SIDE

28B1200-49 (REF.)

AN442D4 RIVETS (2)

28F7652 STIFFENING BRACKET (1) (REF.)

AN426AD4 RIVETS (3)

28F7653 PLATE (1) (REF.)

AN442D4 RIVETS (2)

28B1200-51 (REF.)

SECTION A-A
SCALE 12"=1'-0"



NOTES: 1- CVAC-EXA-16 MAY BE PURCHASED FROM SPERRY PRODUCTS, INC., CHICAGO, ILL. VENDOR'S #ANACOSTIA 59316 OR EQUIV.

APPROVED FOR TOOLING BY GOESLINE 7-17-43

MCR 270-3 ℄ ON

PART NO.	STOCK	MATERIAL	SPEC	-0 REQ
AN426AD4 RIVETS				
AN442D4 RIVETS				
CVAC-EXA-16 (VENDOR'S #ANACOSTIA 59316 OR EQUIV.)				2
AC365D1032				2
AC365D428				2
AN3-DD7A				2
AN4-DD36A				2
28F7653				1
28F7652				1
28F7651				2
28F7650				1
-7 FILLER	1/8 X 3/4	ALCLAD 24ST	QQ-A-362 T	2

PARTS LIST PER ASSY.

-0	PBY-5A	28F7636	1
DASH NO.	MODEL	NEXT ASSY	REQ

REQUIREMENTS FOR AIRPLANE

SCALE 12"=1'-0"

NAVY NONE — NONE
HEAT TREAT — FINISH

DRAFT 7-3-43

OPP HAND NONE

NAME INSTALL'N -ASB- HYDRAULIC EXACTER

J 28F7649

R 28F7649

H 427